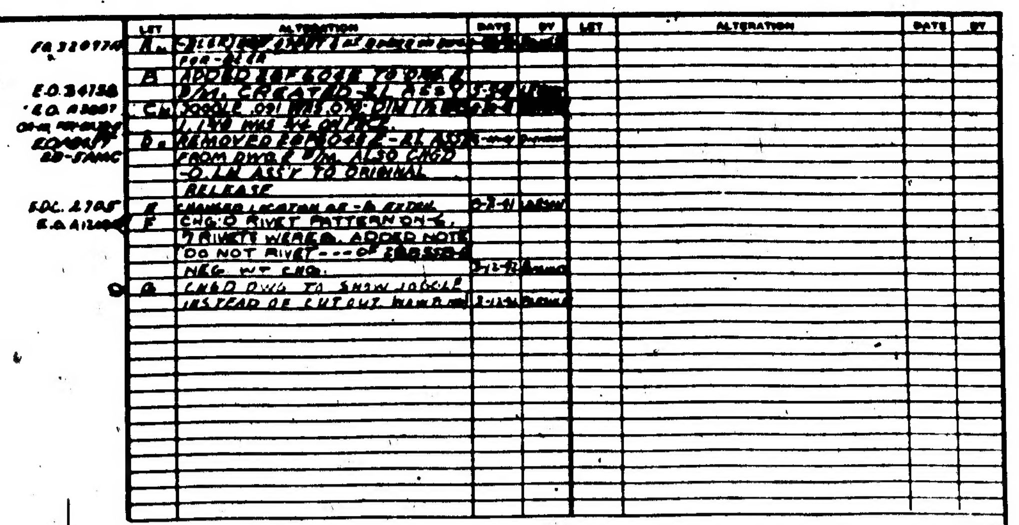


VIEW G-G
FULL SIZE

DETAIL H

THIS FRAME TO BE BENT AS SHOWN ABOVE
SCALE 3/4" = 1'-0"

DET. F-F

DET. D-D

VIEW C-C

SECT. B-B
FULL SIZE

SECT. A-A
FULL SIZE

SECT. E-E

VIEW LOOKING FORWARD
LH SHOWN R-H OPP.

NOTE
FOR OUTSIDE CONTOUR SEE 28B003
FOR STRINGER LOCATIONS SEE 28B1007
ALL RIVETS AN 442D
ALL BEND & CUTOUT RADII 1/8 UNLESS
OTHERWISE NOTED

STITCH RIVET -7-8 WITH AN442-D5 SPACED 1 1/2

THIS PART IDENTICAL TO 28B5583-7L-7R EXCEPT 1/2 APP CUT OFF AT AUX. KEEL

DO NOT RIVET UNTIL INSTALL OF 28B5519-9

NOTE: DO NOT RIVET 28B5583-14 UNTIL BELT FRAME -11L-11R IS IN PLACE

NOTE: DO NOT RIVET 28B039-G UNTIL BELTFRAME -11L-11R IS IN PLACE

BELT FRAME - HULL STA. 4.1

CONSOLIDATED AIRCRAFT CORP.

28B5581

H-153